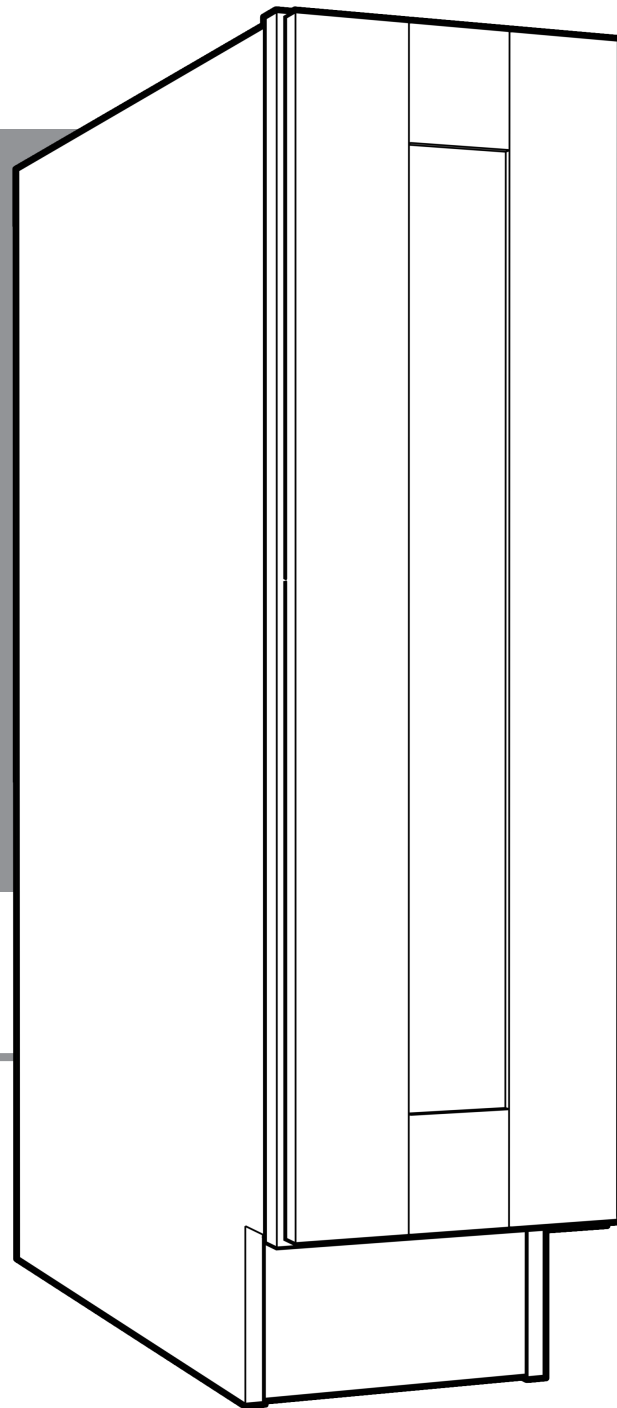


Full Height Door Base Cabinet

ASMBLY-FLHT-BASE

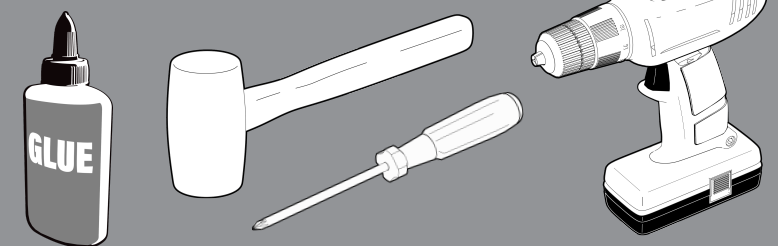


Before you start assembly, inspect all panels and hardware to ensure you have everything needed.

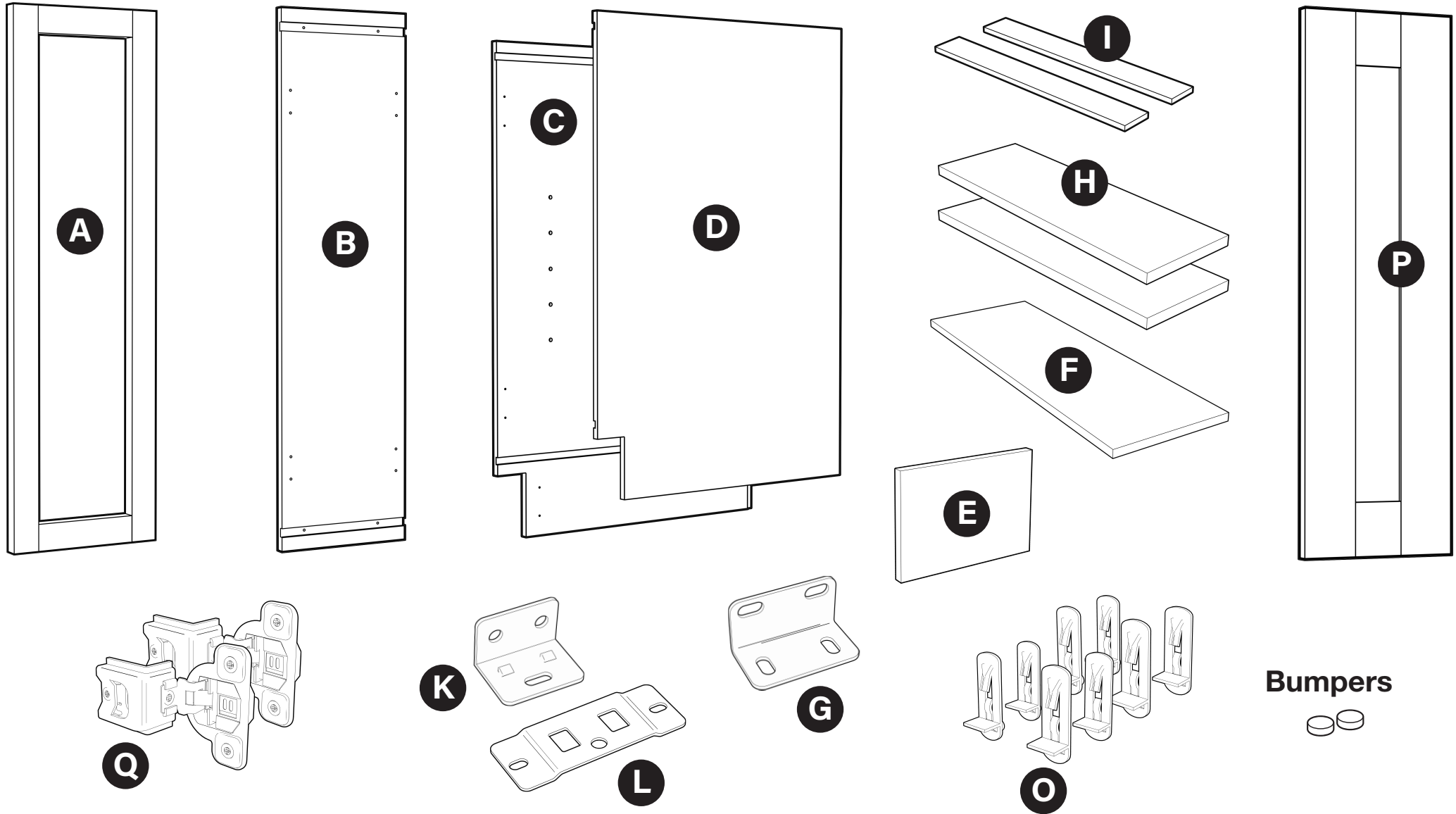
We recommend laying the panels on some cardboard to protect the finish when assembling.

In addition to the tan Connector Brackets supplied, we recommend that you run a bead of white wood glue into each dado groove, as you assemble, to create the strongest cabinet.

REQUIRED TOOLS



Full Height Door Base Cabinet
PARTS LIST



PARTS LIST

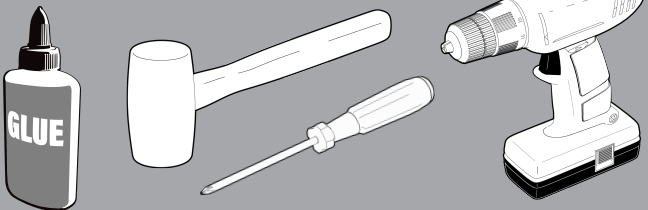
- A 1 x Face Frame
- B 1 x Back Panel
- C 1 x Left End Panel
- D 1 x Right End Panel
- E 1 x Integral Toe Kick
- F 1 x Fixed Shelf
- G 4 x L-Brackets
- H 2 x Adjustable Shelves
- I 2 x I-Beams
- K 8 x Tan RTA L-Brackets
- L 8 x Tan RTA Connector Plates
- O Locking Shelf Rests
- P Full Height Door
- Q 2 x Hinges

Bumpers



- 16 - #8 x 1/2" Pan Head Screws
- 40 - #6 x 1/2" Pan Head Screws
- 12 - #6 x 5/8" Flat Countersink Screws
- 2 - #8 x 7/8" Pan Washer Head Screws
- 4 - #6 x 1" Flat Countersink Screws

REQUIRED TOOLS

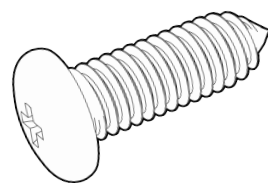


IMPORTANT NOTES:

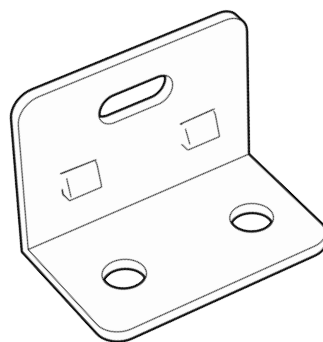
Before you start assembly, inspect all panels and hardware to ensure you have everything needed. In addition to the tan RTA Connector Brackets supplied, we recommend you run a bead of white wood glue into each groove as you assemble, to create the strongest cabinet. We also recommend laying the panels on some cardboard to protect the finish when assembling.

STEP 1

Parts List

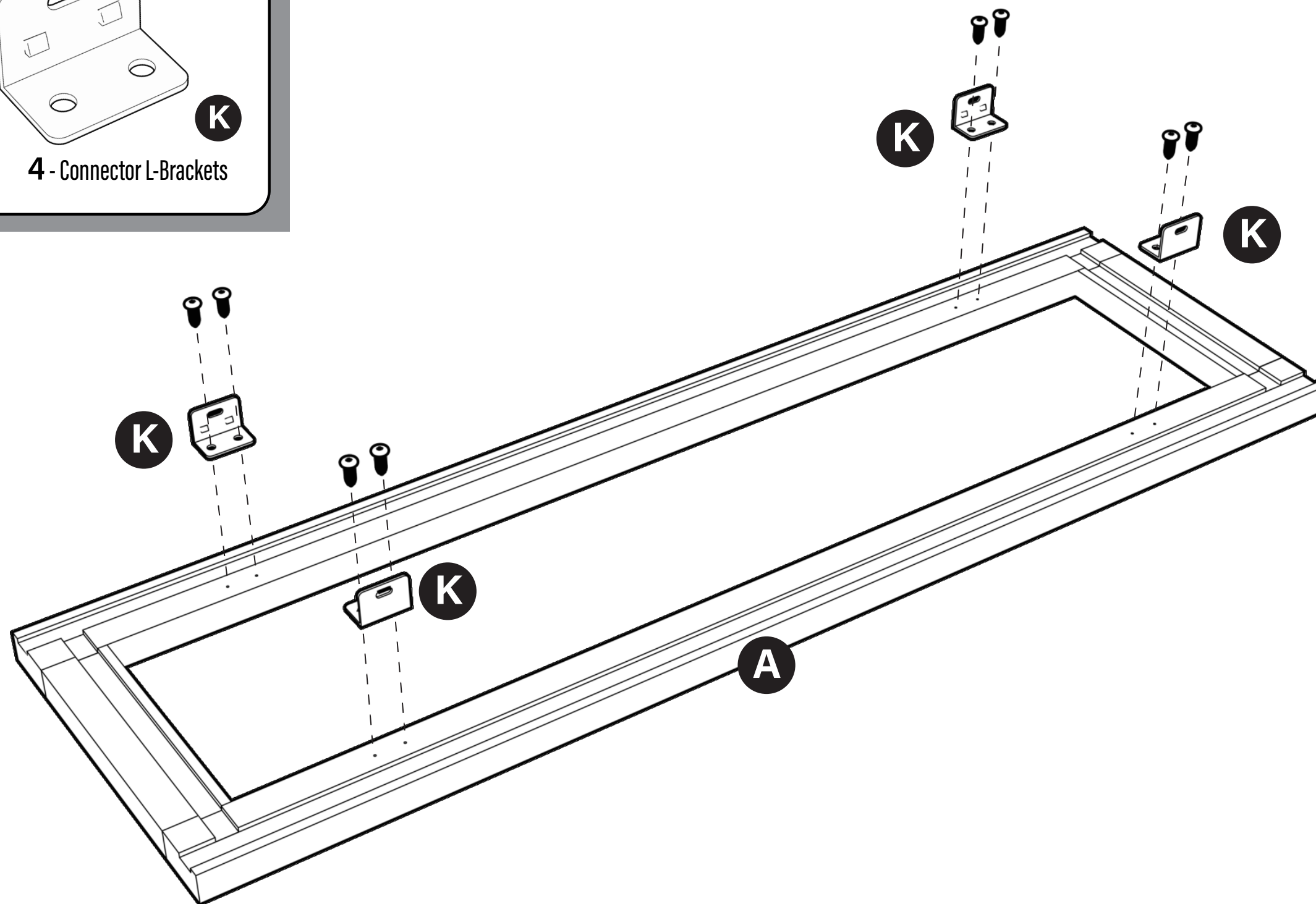
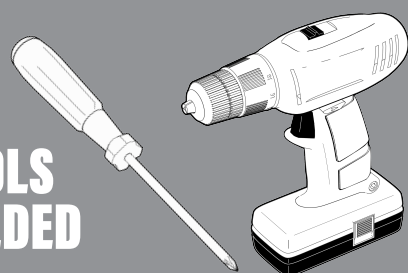


8- #6 x 1/2" Pan Head Screws



4 - Connector L-Brackets

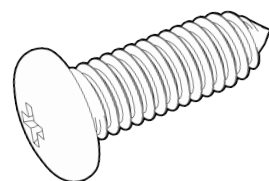
TOOLS NEEDED



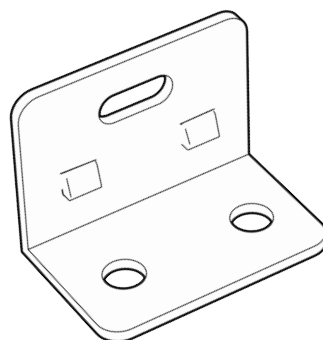
Lay Frame (A) face down on a smooth flat surface, install (4) tan RTA L-Brackets (K), as shown, using (8) #6 x 1/2" Pan Head screws.

STEP 2

Parts List



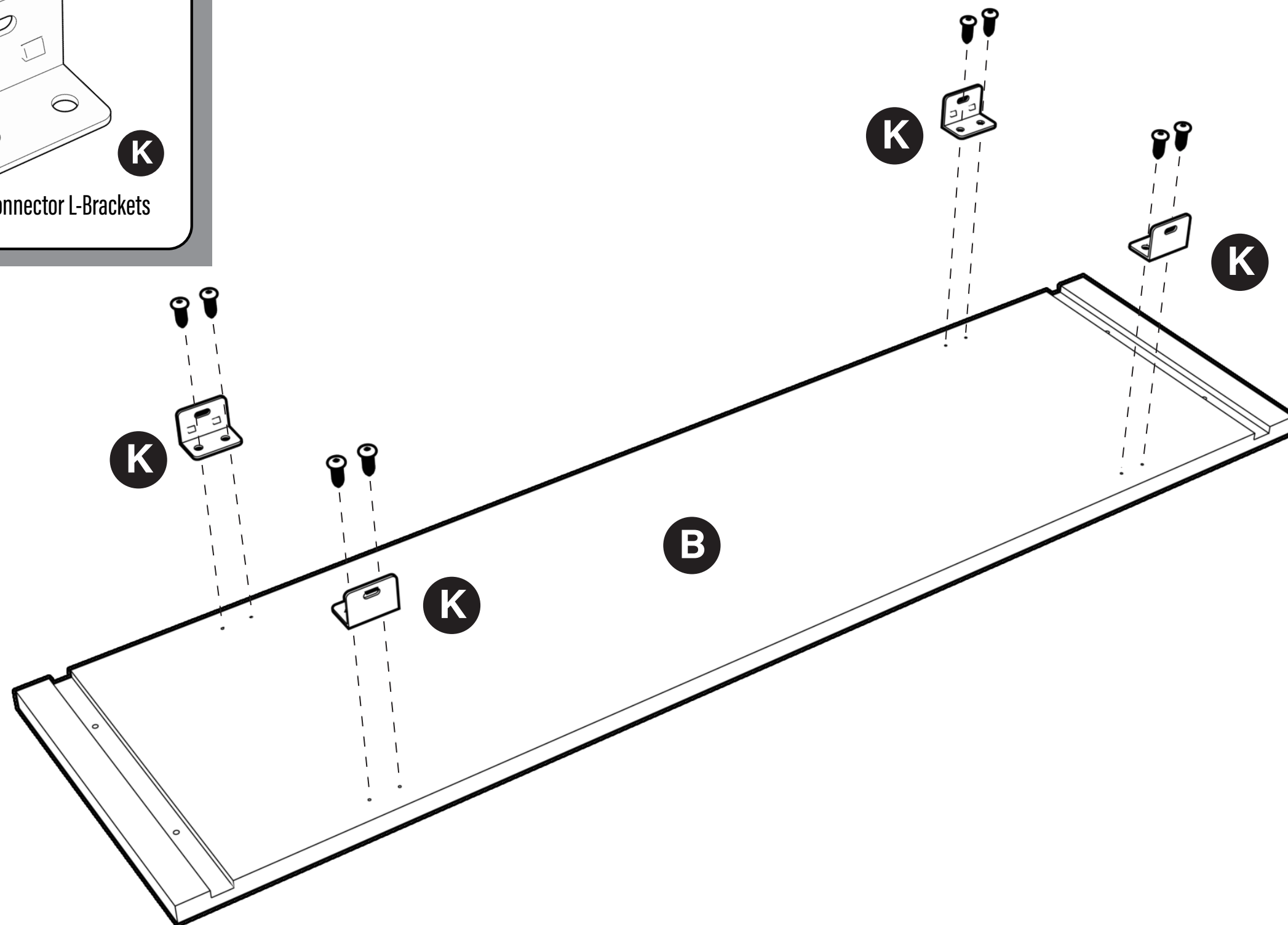
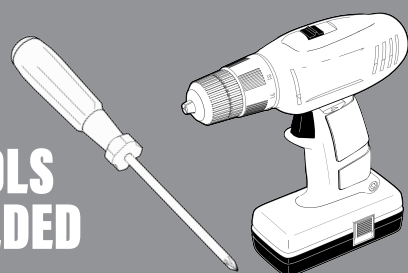
8- #6 x 1/2" Pan Head Screws



4 - Connector L-Brackets

K

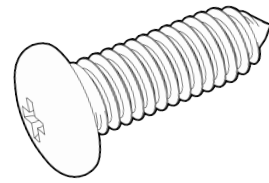
TOOLS NEEDED



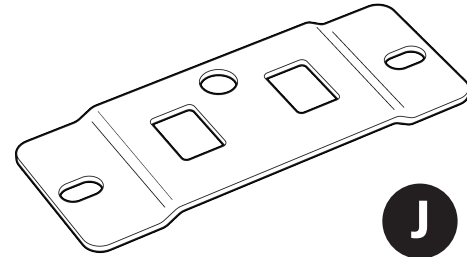
Place Back Panel (B) on a flat smooth surface and install (4) tan RTA L-Brackets (K), as shown, using (8) #6 x 1/2" Pan Head screws.

STEP 3

Parts List

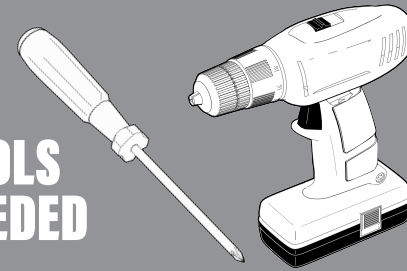


16 - #6 x 1/2" Pan Head Screws



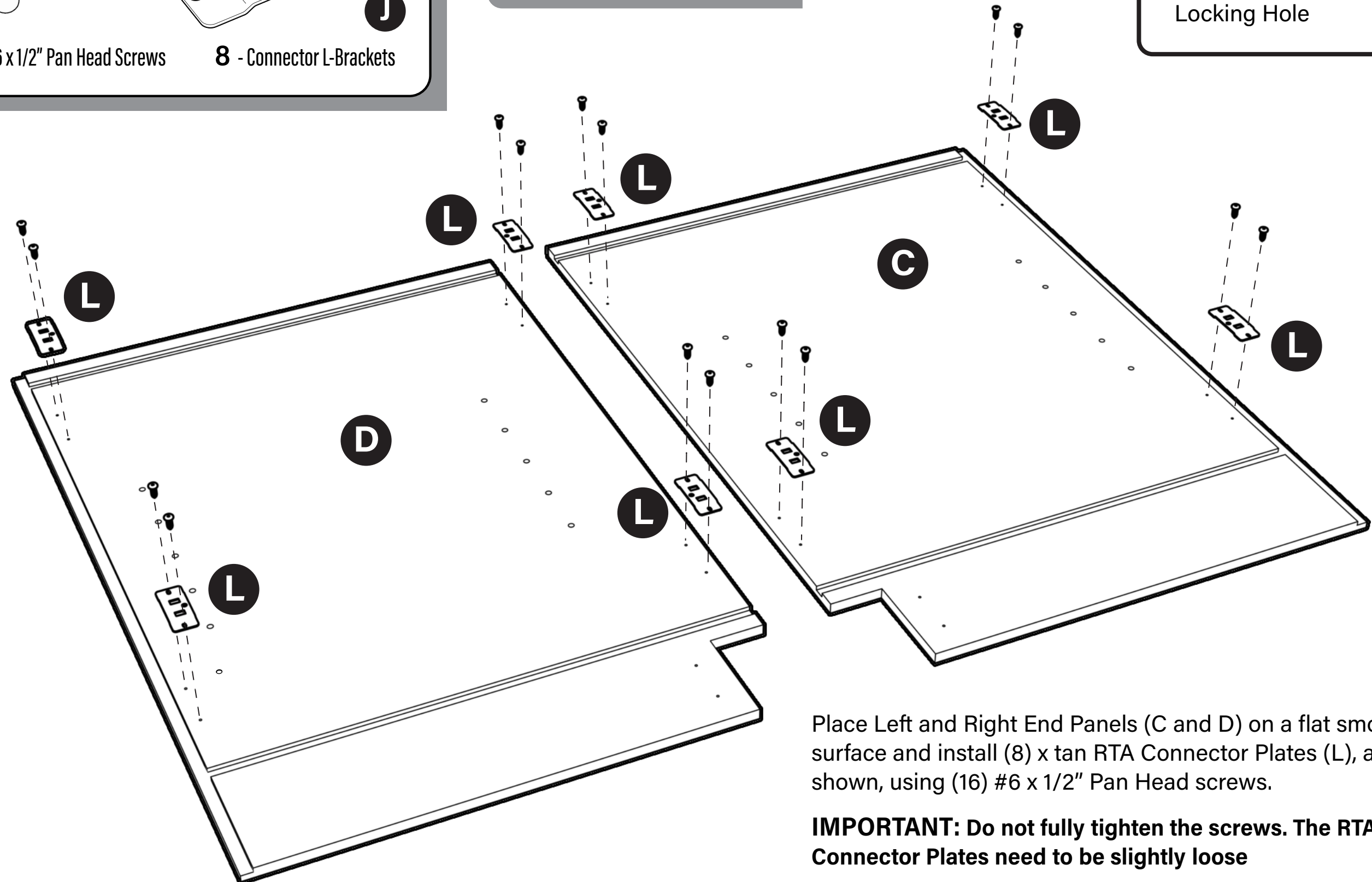
8 - Connector L-Brackets

TOOLS NEEDED



Ensure the central locking hole on the plate is located away from the edge of the panel

Central Locking Hole

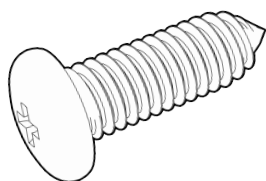


Place Left and Right End Panels (C and D) on a flat smooth surface and install (8) x tan RTA Connector Plates (L), as shown, using (16) #6 x 1/2" Pan Head screws.

IMPORTANT: Do not fully tighten the screws. The RTA Connector Plates need to be slightly loose

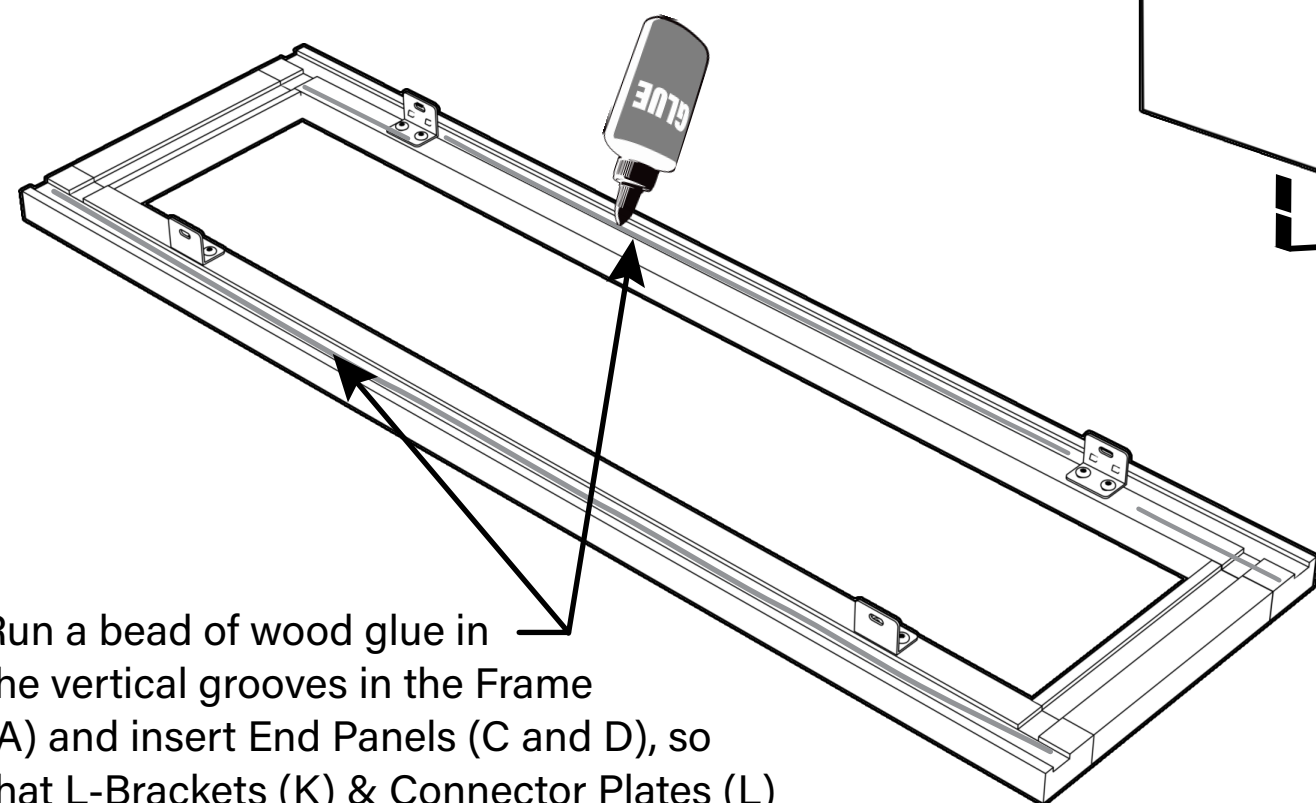
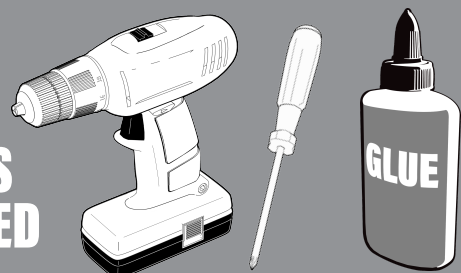
STEP 4

Parts List

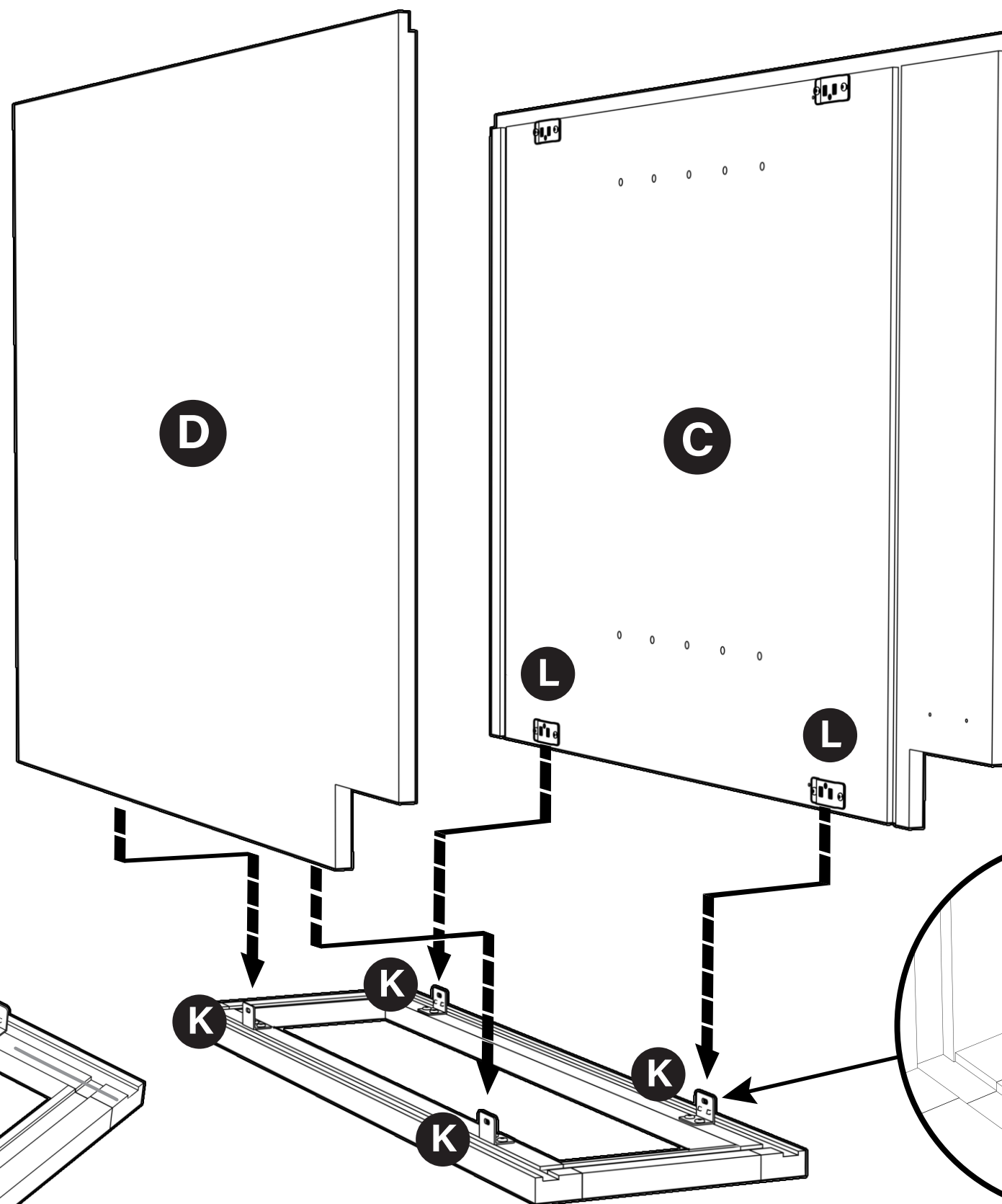


4 - #6 x 1/2" Pan Head Screws

TOOLS NEEDED



Run a bead of wood glue in the vertical grooves in the Frame (A) and insert End Panels (C and D), so that L-Brackets (K) & Connector Plates (L) snap together. Align the End Panels with the Frame, so that the dado grooves line up.

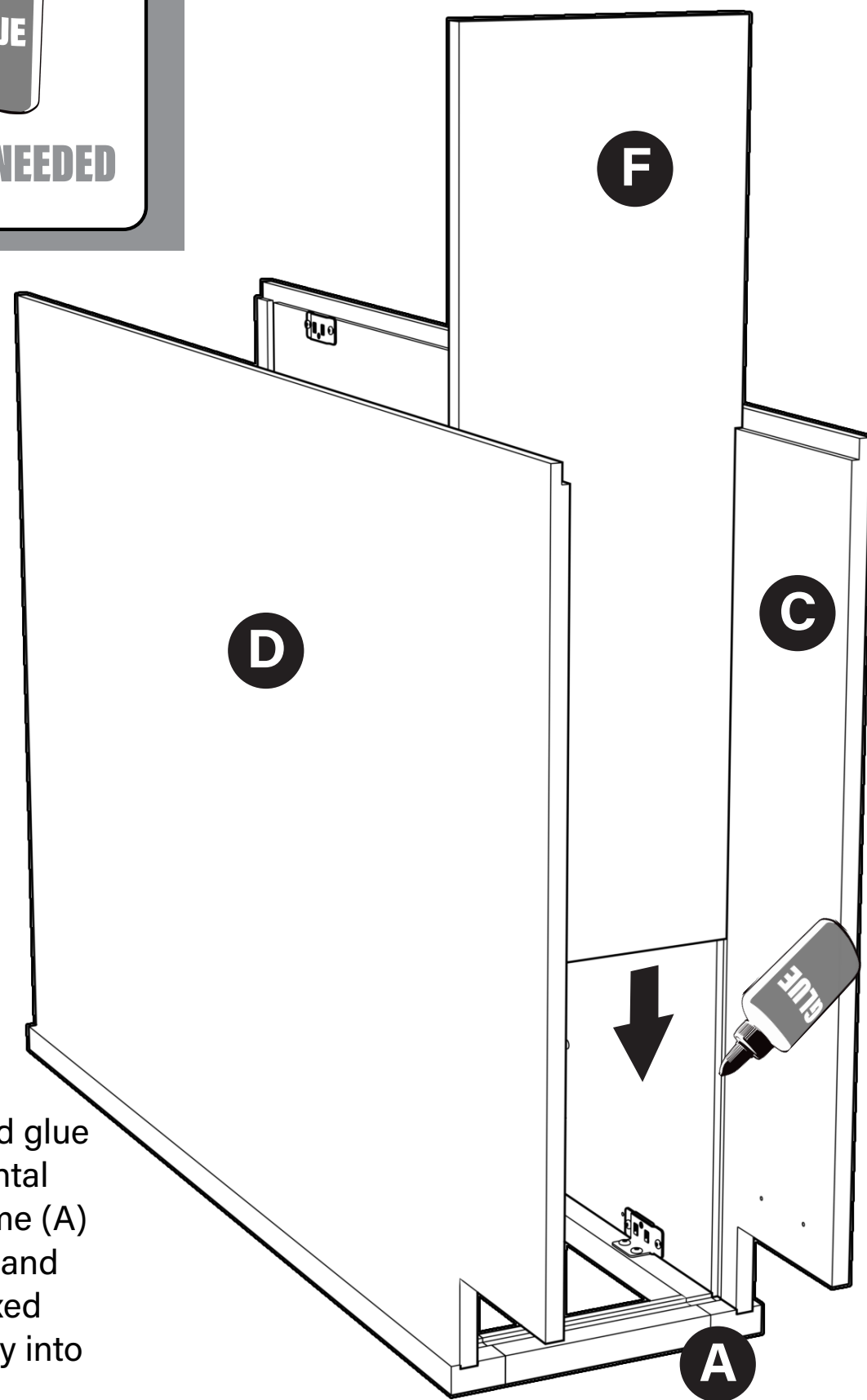


Now, tighten all the Connector Plate screws and secure the Connector Plates and L-Brackets with (4) locking screws: #6 x 1/2" Pan Head.

STEP 5



TOOLS NEEDED

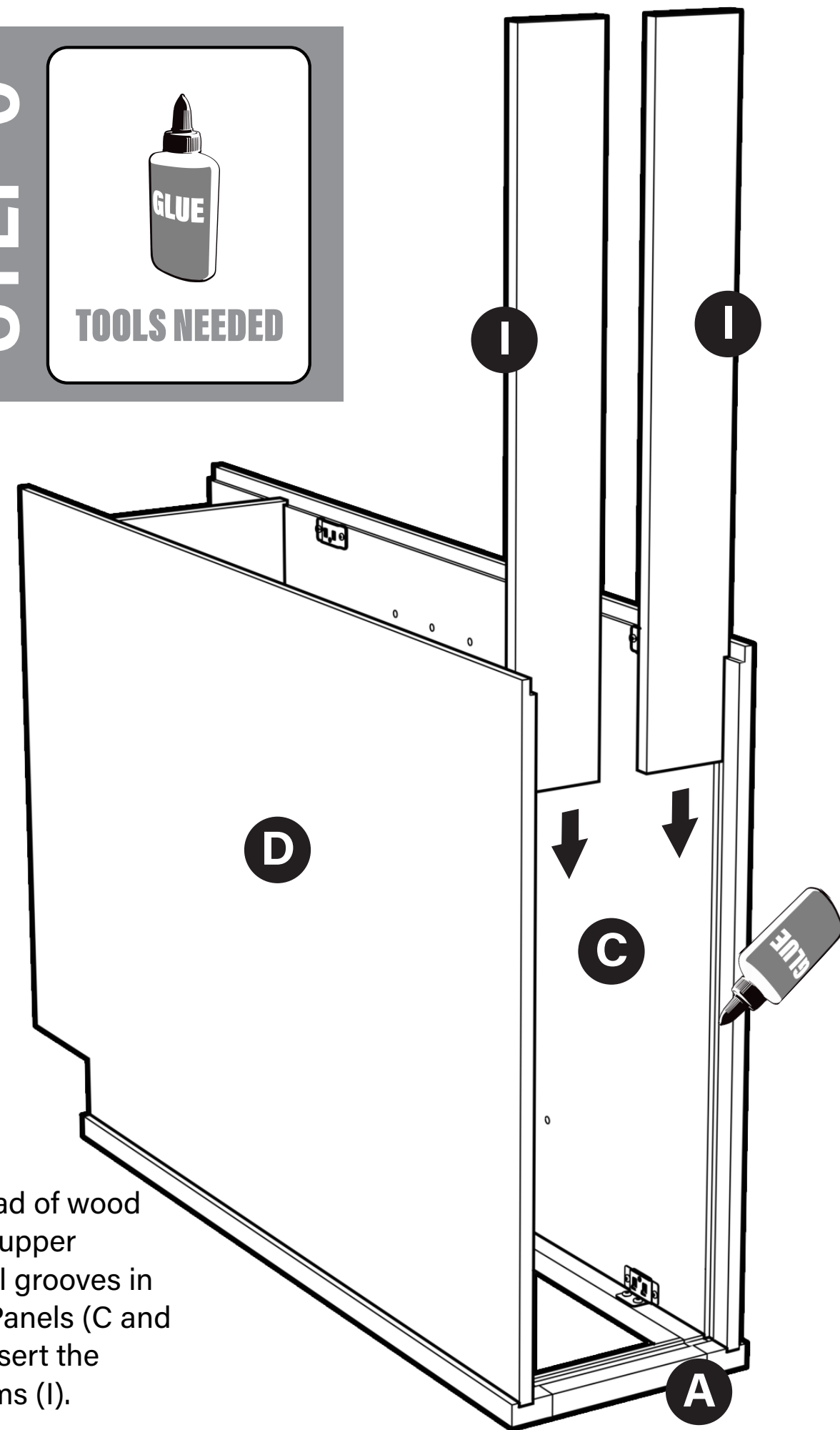


Run a bead of wood glue in the lower horizontal grooves in the Frame (A) and End Panels (C and D) and slide the Fixed Shelf (F) completely into the grooves.

STEP 6



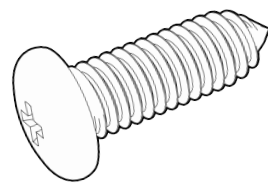
TOOLS NEEDED



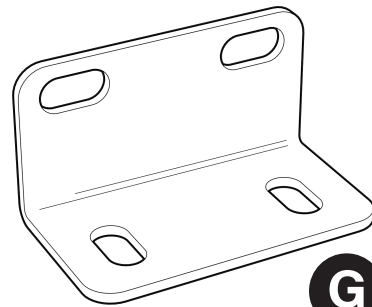
Run a bead of wood glue into upper horizontal grooves in the End Panels (C and D) and insert the (2) I-beams (I).

STEP 7

Parts List

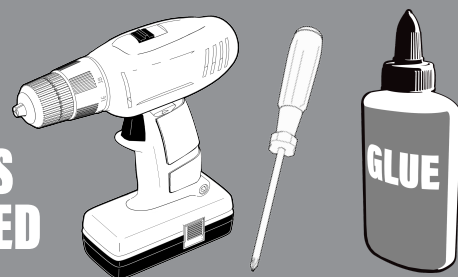


8 - #8 x 1/2" Pan Head Screws

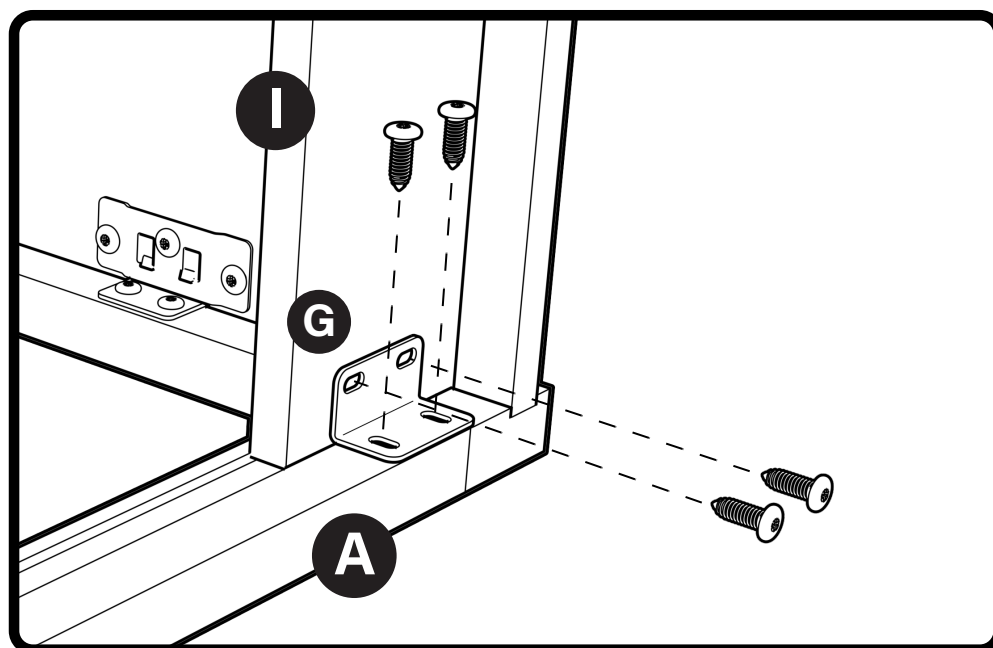


2 - Silver L-Brackets

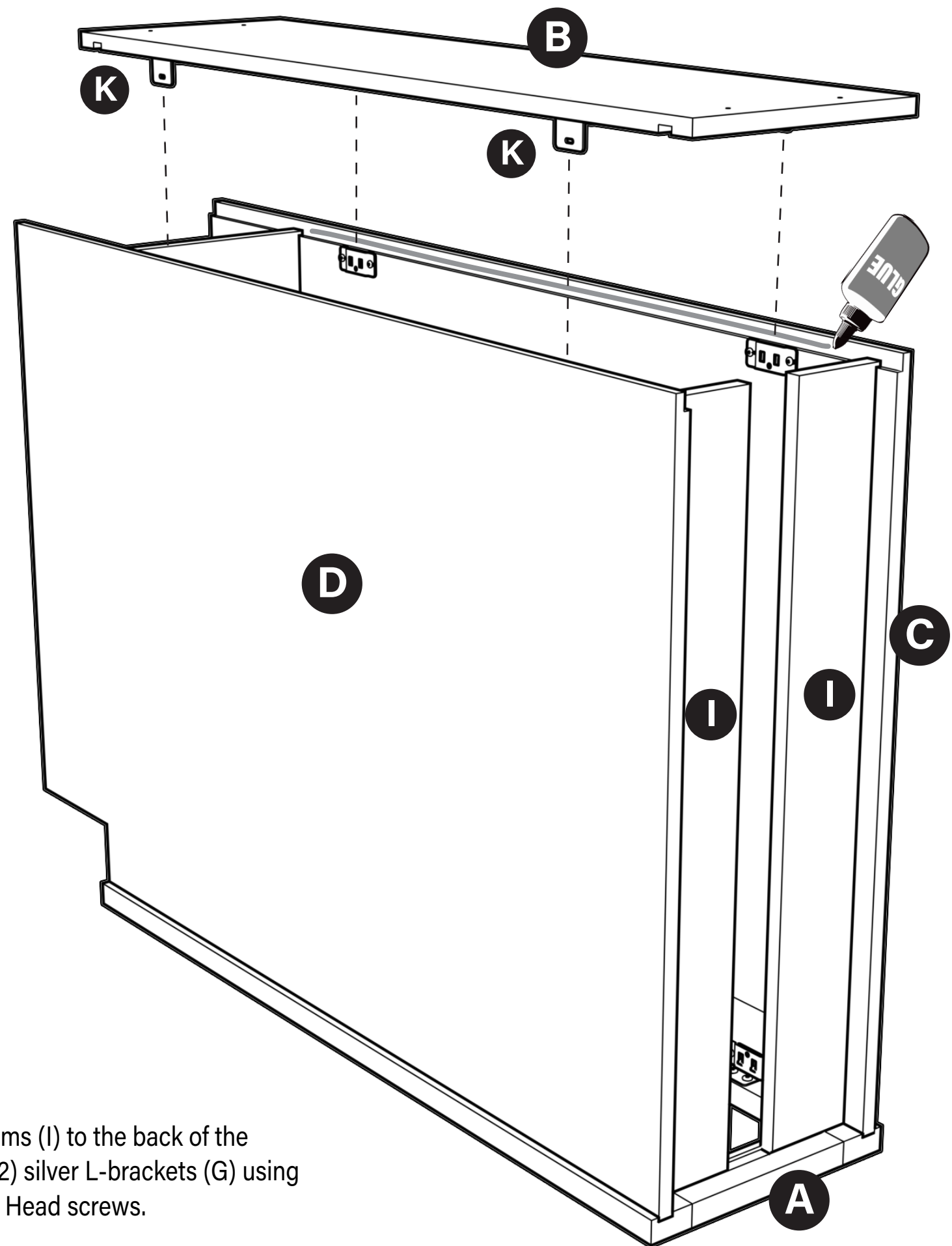
TOOLS NEEDED



Apply beads of wood glue to the recesses along the back edges of the End Panels (C and D) and in the lower horizontal groove in Back Panel (B). Carefully install Back Panel (B) so that the panels align and the L-Brackets & Connector Plates snap together. Ensure the Fixed Shelf (F) and I-beams (I) are seated fully in grooves in the Back Panel (B) and End Panels (C and D).

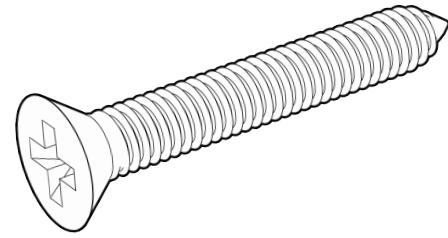


Secure the I-beams (I) to the back of the Frame (A) with (2) silver L-brackets (G) using (8) #8 x 1/2" Pan Head screws.



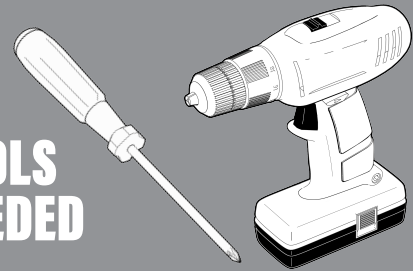
STEP 8

Parts List

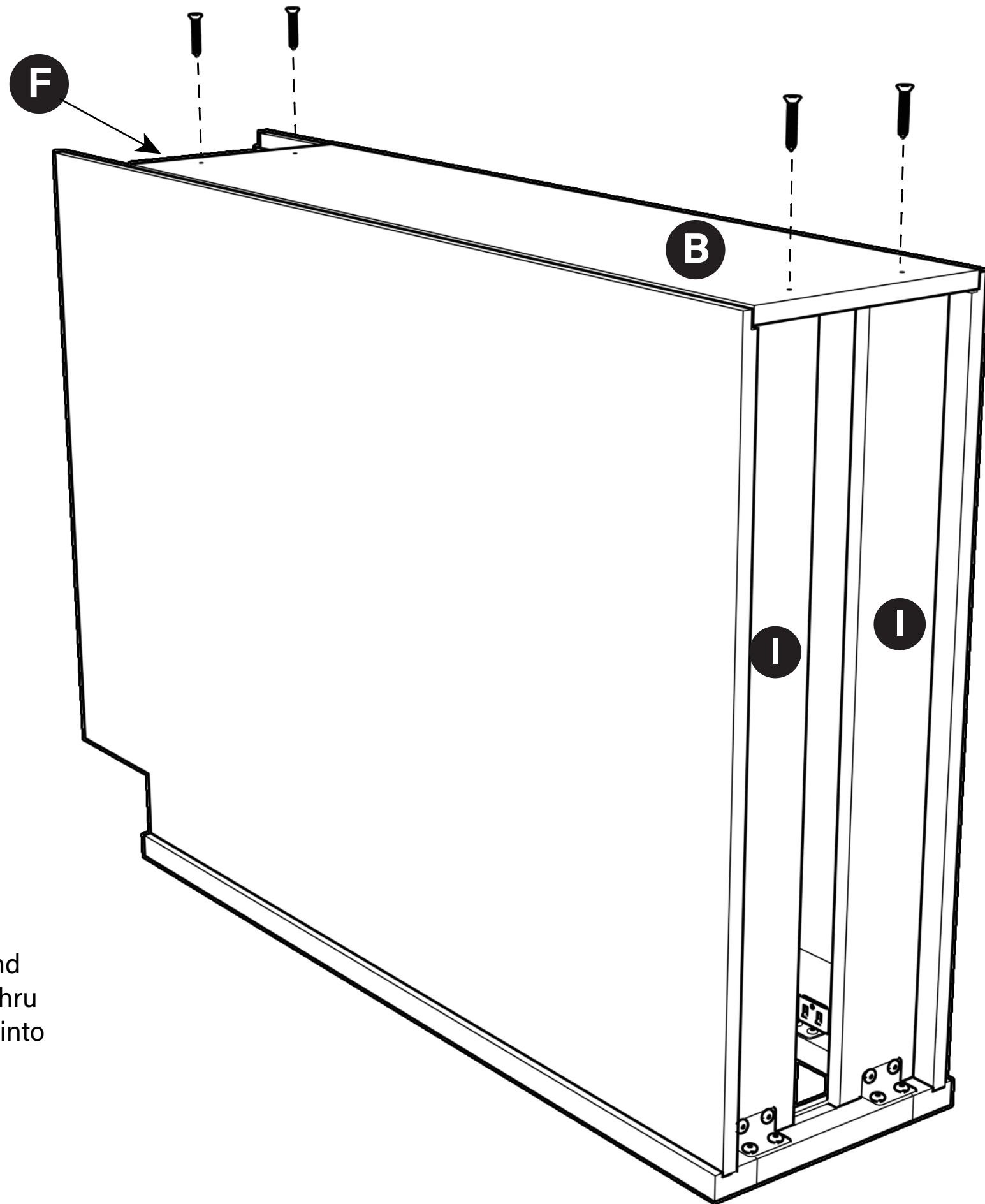


4- #6 x 1" Flat Head Screws

TOOLS NEEDED

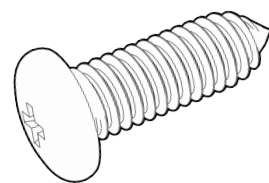


Make sure Back Panel (B) is correctly installed and insert (4) #6 x 1" Countersunk Flat Head screws thru the predrilled holes. Tighten the screws securely into the Fixed Shelf (F) and I-beams (I)."



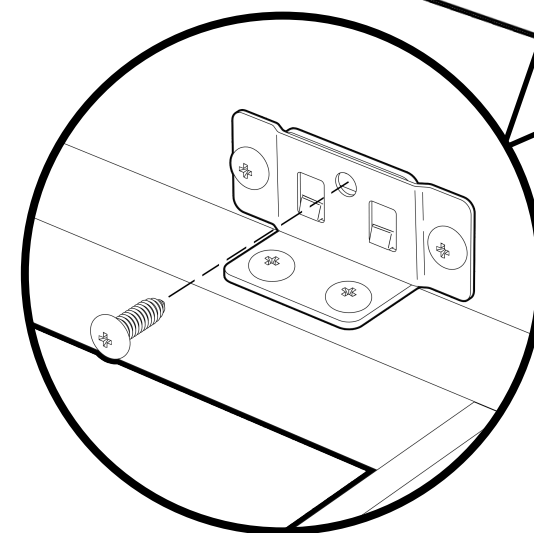
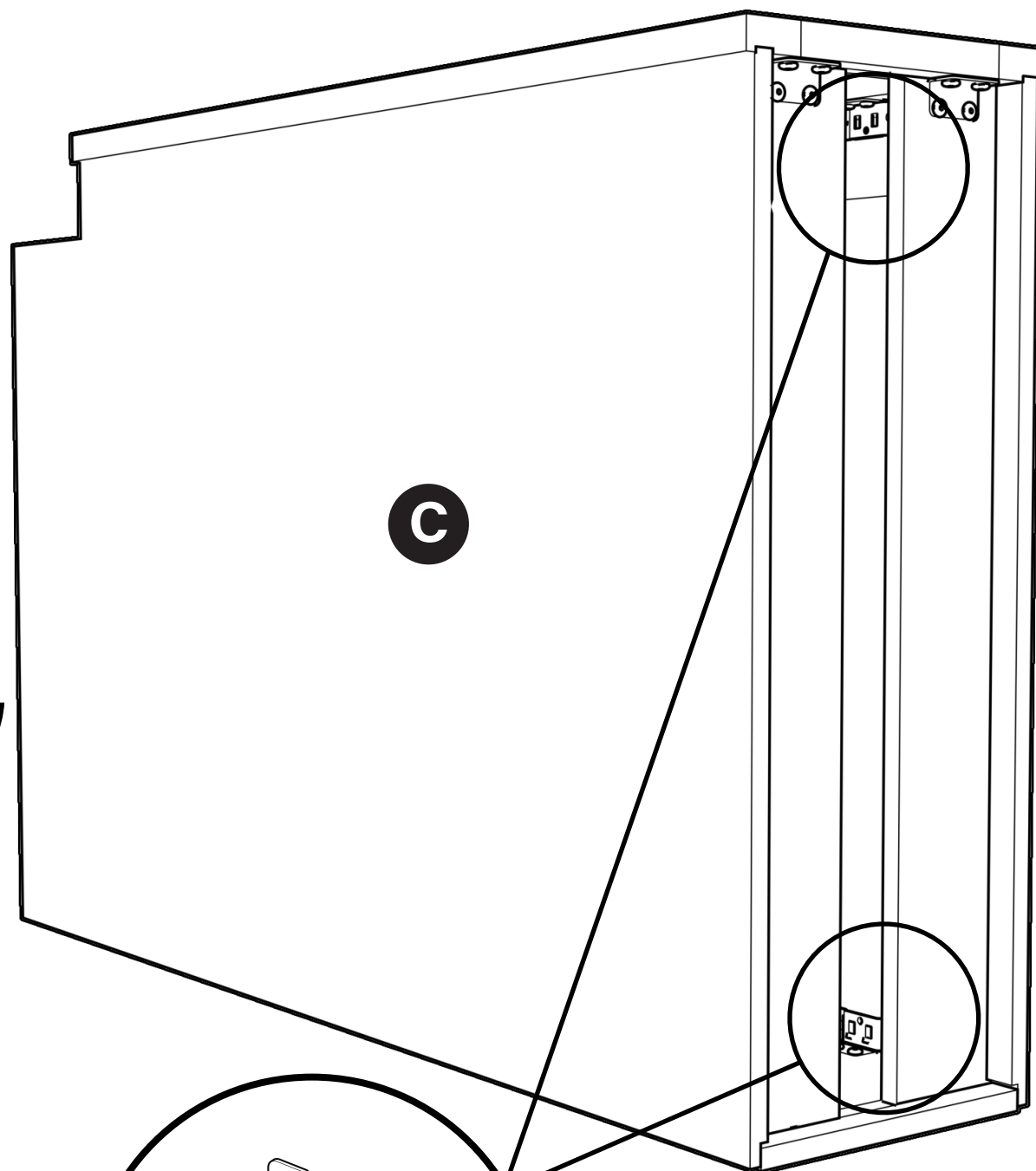
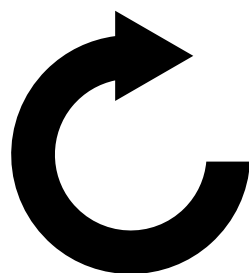
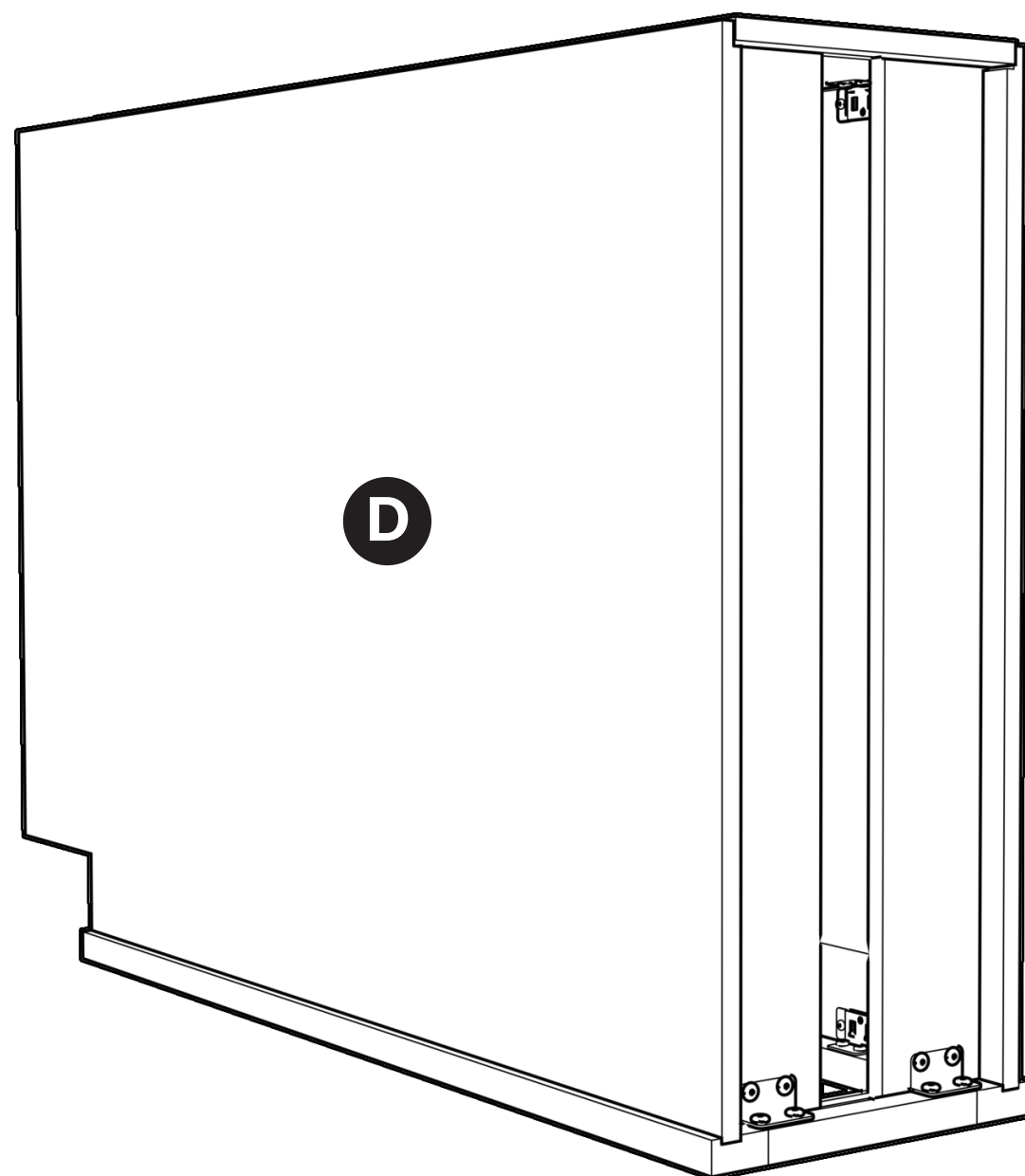
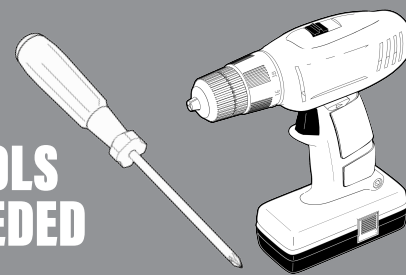
STEP 9

Parts List



4 - #6 x 1/2" Pan Head Screws

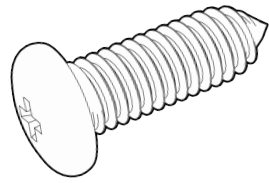
TOOLS
NEEDED



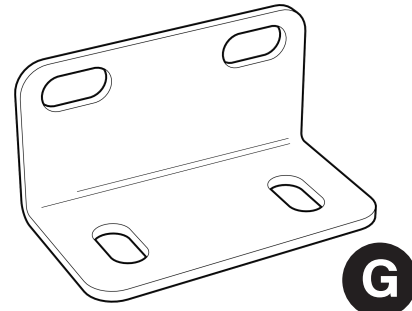
Carefully turn the cabinet over, make sure it is square, tighten all the Connector Plate screws and then secure the Connector Plates and L-Brackets with (4) locking screws: (4) #6 x 1/2" Pan Head screws.

STEP 10

Parts List



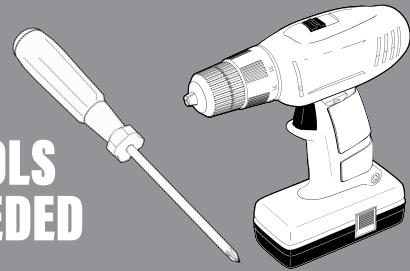
4- #8 x 1/2" Pan Head Screws



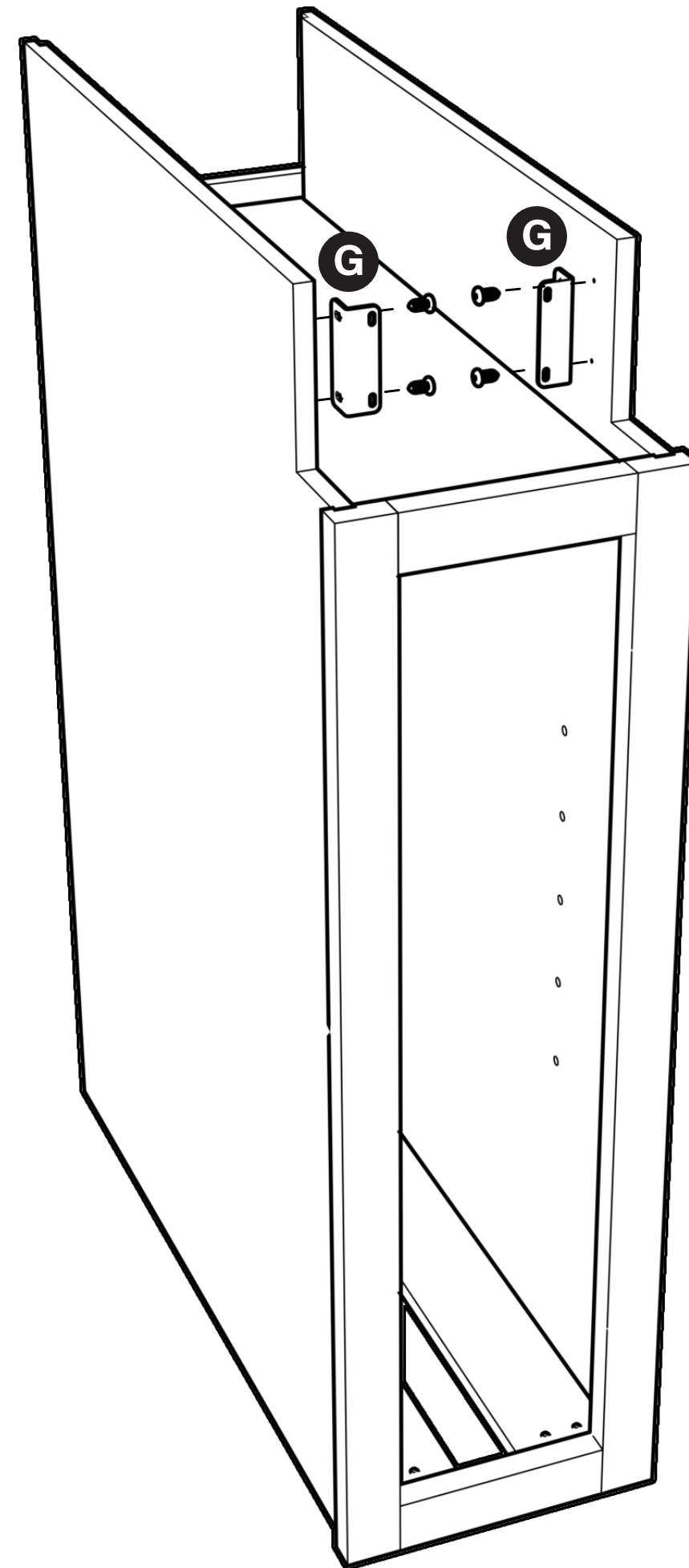
2 - Silver L-Brackets

G

TOOLS NEEDED

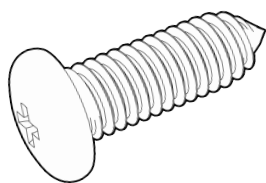


At the Toe Kick cutout, attach (2) silver L-brackets (G) to the End Panels (C and D) with (4) #8 x 1/2" Pan Head screws



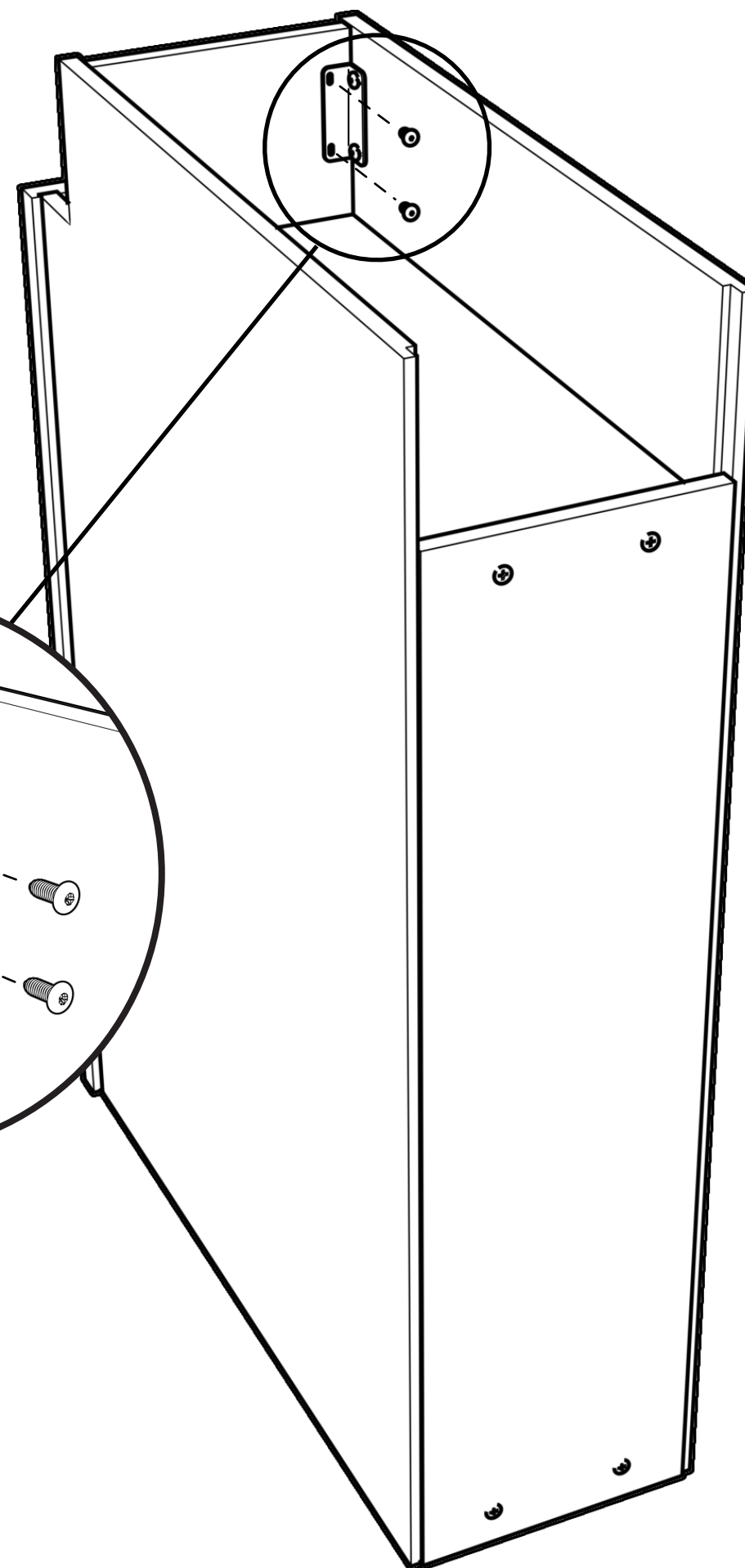
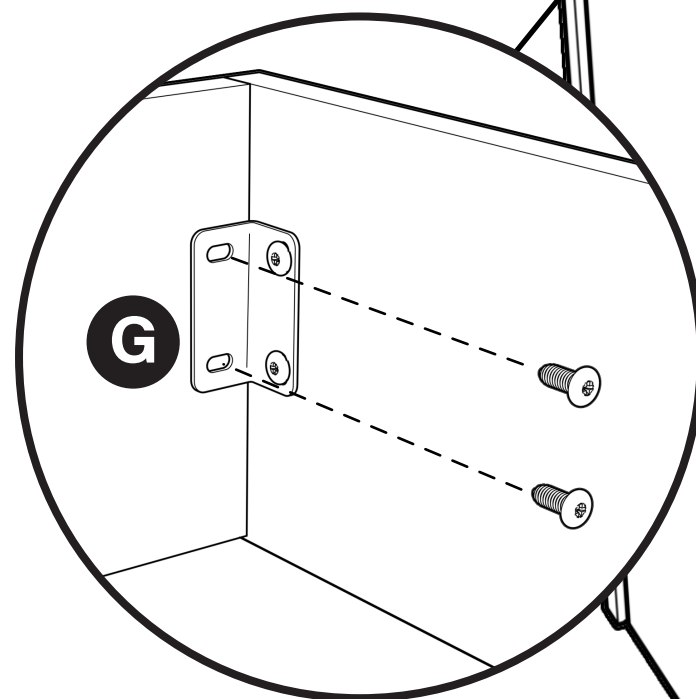
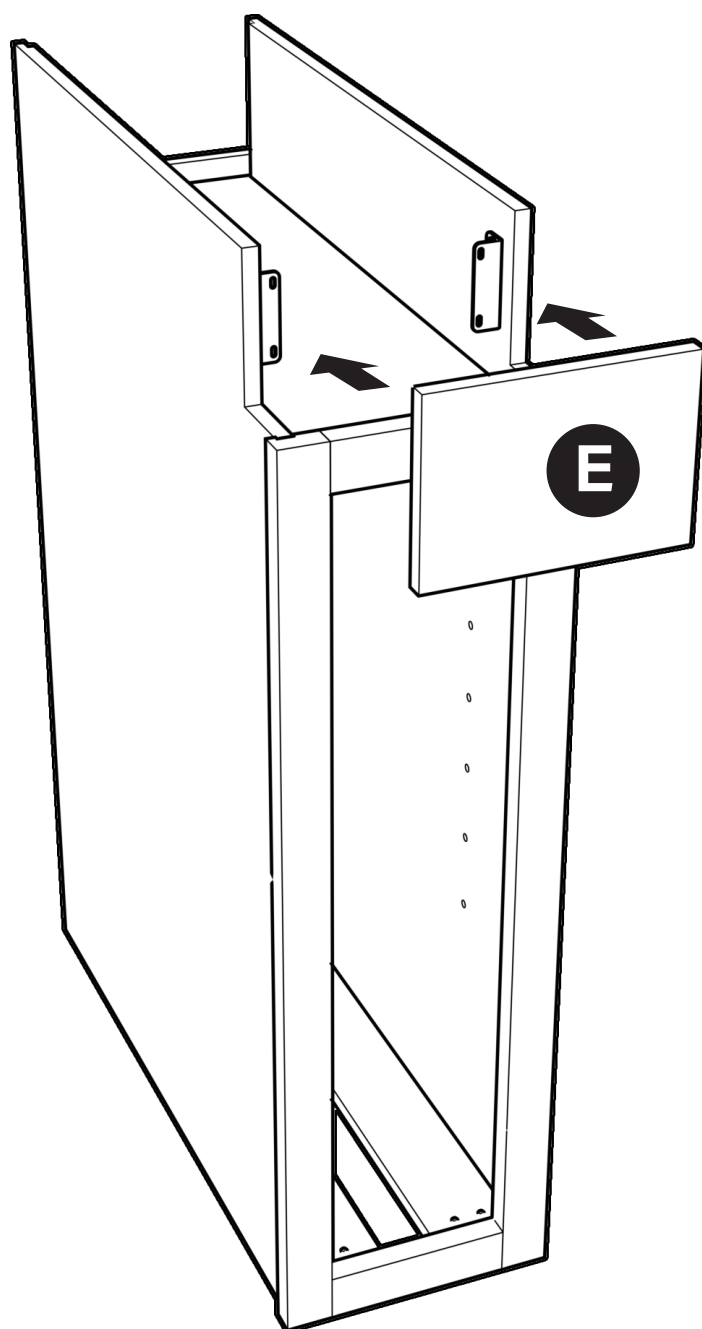
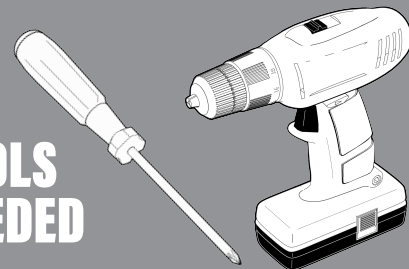
STEP 11

Parts List



4 - #8 x 1/2" Pan Head Screws

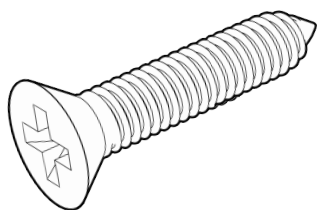
TOOLS NEEDED



Mount the integral Toe Kick (E) to the silver L-brackets (G) using (4) #8 x 1/2" Pan Head screws.

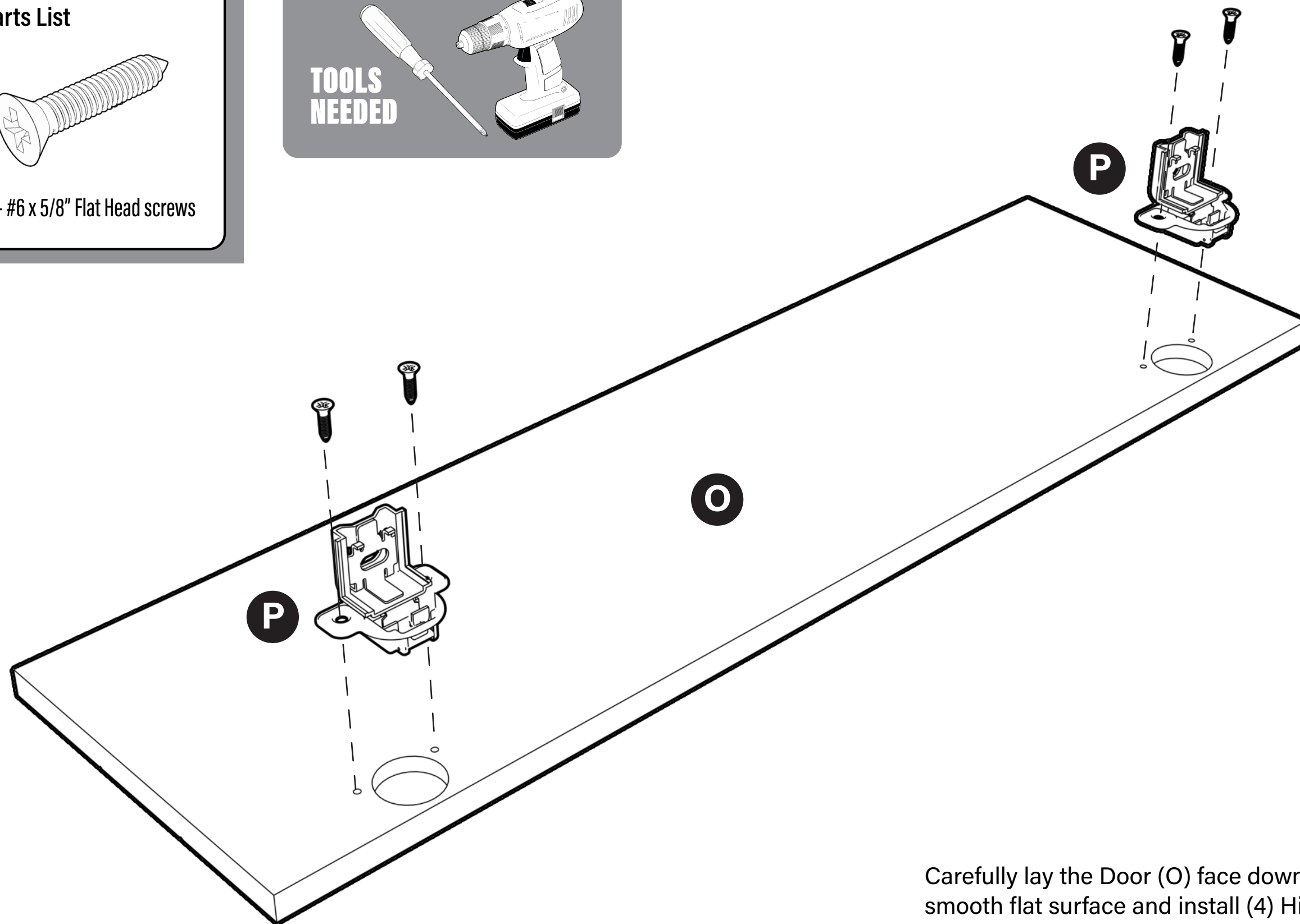
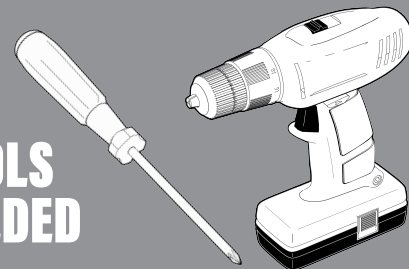
STEP 12

Parts List



4- #6 x 5/8" Flat Head screws

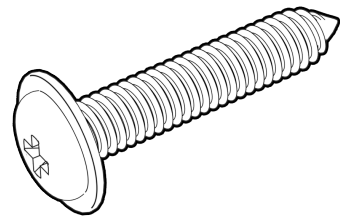
TOOLS NEEDED



Carefully lay the Door (O) face down on a smooth flat surface and install (4) Hinges (P) using (8) #6 x 5/8" Countersunk Flat Head screws.

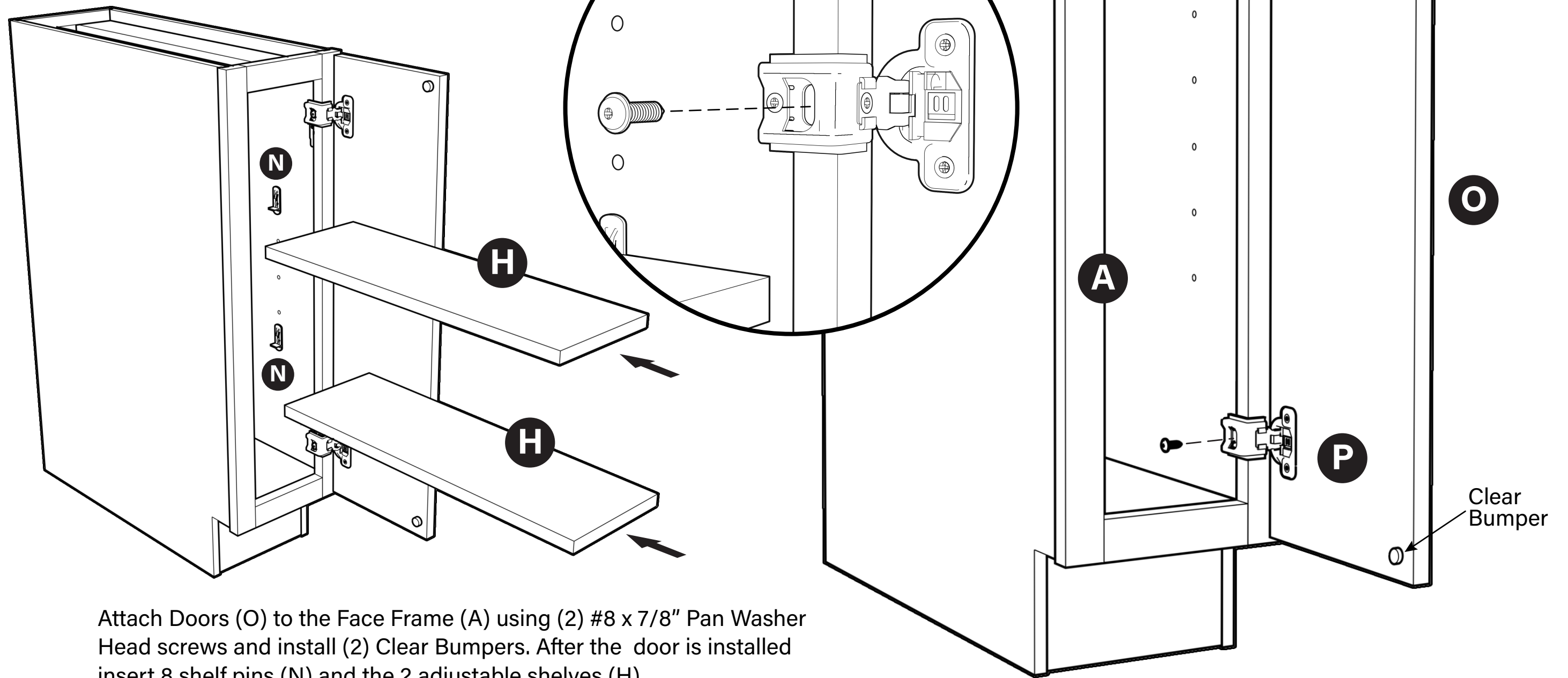
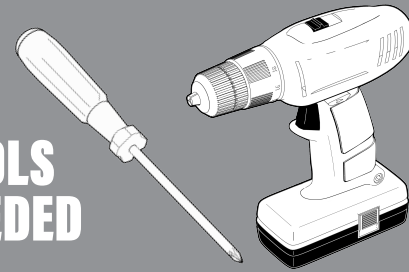
STEP 13

Parts List



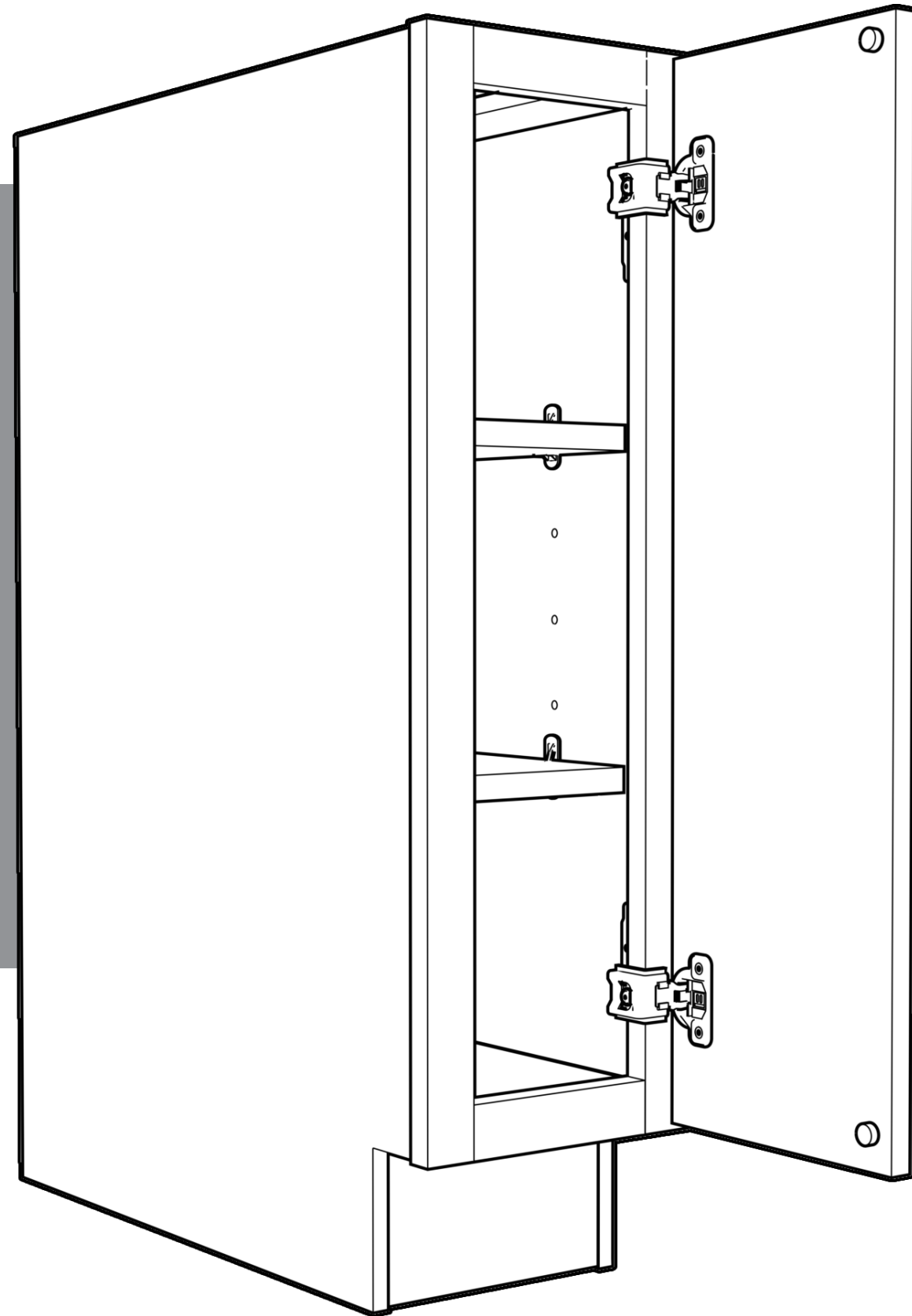
2- #8 x 7/8" Pan Washer Head screws

TOOLS NEEDED



Attach Doors (O) to the Face Frame (A) using (2) #8 x 7/8" Pan Washer Head screws and install (2) Clear Bumpers. After the door is installed insert 8 shelf pins (N) and the 2 adjustable shelves (H).

CONGRATULATIONS



ENJOY!